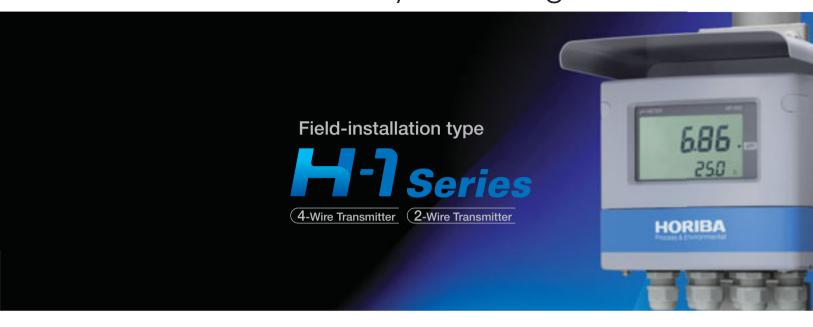




Optimum measurement system for all types of application Industrial Water Quality Measuring Instruments





Measurement item

pH ORP RESIST COND RC DO NH4-N F MLSS TURB COLOR

Total support for all types of application from purified water



HORIBA H-1 and SLIM48/96 series of industrial water quality measuring instruments include a total array of measurement points for the broad applications required controling of water quality. With sensors, cleaners, and various accessories, these water quality measuring instruments are applicable to all kinds of water treatment and reduce the maintenance load.

Series Lineup of Industrial Water Quality Instruments

Series	Installation Location	Туре	Power Supply	рН	ORP	Resistivity	Condu Low Conductivity Solutions	Ictivity High Conductivity Solutions	Residual Chlorine	DO	NH4-N	F	MLSS	Turbidity	Color
		2-Wire Transmitter	24 V DC	HP-300	HO-300	HE-300R	HE-300C	_	_	HD-300		HC-300F			
H-1	Field	2-Wire Multi -Parameter	24 V DC	HQ-300	HQ-300	HQ-300	HQ-300			HQ-300		HQ-300		_	_
		4-Wire Transmitter	90 to 264 V AC	HP-200	HO-200	HE-200R	HE-200C	HE-200H	HR-200	HD-200 HD-200FL	HC-200NH	HC-200F	HU-200SS	HU-200TB-W HU-200TB-H HU-200TB-EH HU-200TB-IM	HU-200CL
SLIM 48/96	Panel mount type	4-Wire Transmitter	90 to 264 V AC	HP-480 HP-960FTP	HO-480	HE-480R HE-960RW	HE-480C HE-960CW	HE-480H HE-960HI	HR-480P	HD-480		_		_	_

monitoring to waste water monitoring



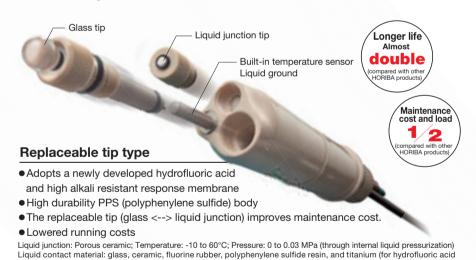
The Field installation type H-1 series Transmitters offer a rainproof structure. This has been newly developed under the concepts of "durability", "functionality", and "maintainability"

in order to stand the severe environmental conditions of on-site processes. This series of units comprehensively can use all kinds of water treatment from purified water monitoring to waste water monitoring.



The panel mount type SLIM48/96 series instruments are the optimum Analyzers for incorporation in an instrumentation system. Their compact design means minimal space requirements for systems that combine multi-item measurement instruments. We recommend this series for automatic all-purpose monitoring of sewerage, factory effluent, factory processes, etc.

Industrial pH electrode



pH electrode HF Combination with replaceable tip Model: 6171-50B

resistance: Nickel chrome alloy)



Resistant to the waste fluids of semiconductor processes and strong acids, including hydrofluoric acid.

pH electrode Alkali

Combination with replaceable tip



Resistant to the water used in brine electrolysis processes and high alkali waste fluids.

pH electrode Oil

Combination with replaceable tip Model: 6173-50B



Resistant to oil contamination in petroleum refinery processes and boiler circulation water that includes petroleum.

Standard electrode

Dome-shaped tough electrode Integrated combination Model: 6108-50B







Integrated combination



















Model: 6152-50B



Combination with replaceable tip Model: 6174-50B



Conductivity (Low Conductivity Solutions)

HE-200C

(4-Wire Transmitter)







HE-200C Specifications Measuring method Two electrode method Cell constant Measuring range 1.0 Electrical 0.000 to 2.000 0.000 to 2.000 0.0 to 200.0 conductivity 0.00 to 20.00 0.00 to 20.00 0 to 2,000 0.0 to 200.0 0 to 2,000* 0.0000 to 0.2000 0.0000 to 0.2000 0.00 to 20.00 0.000 to 2.000 0.000 to 2.000 0.0 to 200.0 0.00 to 20.00 0 to 200.0* TDS conversion 0.00 to 2.00 0.0 to 20.0 0 to 200 0 to 2,000 0.0 to 20.0 0 to 200 Electrical conductivity measurement and TDS conversion measurement cannot be selected at same time. Temperature 0 to 100 Resolution: 0.01°C * Range only applies to sanitary sensors. Repeatability Electrical conductivity: ±0.5% full-scale or less, TDS conversion: ±1.5% full-scale or less Temperature: ±0.1°C (for equivalent input) Linearity Electrical conductivity: ±0.5% full-scale or less, TDS conversion: ±1.5% full-scale or less Transmission output Two points 4 to 20 mA DC Input/output isolated type Maximum load resistance 900 Ω Three points No-voltage contact output Relay contact, SPDT (1c) Contact output Contact function: R1, R2: Selectable from upper limit alarm, lower limit alarm, USP assessment, transmission output hold operation FAIL: Malfunction alarm Alarm operation: Output details: Electrical conductivity (or TDS conversion), temperature Contact input One point Contact format: Open collector no-voltage a contact Contact function: Transmission output hold external input Communication function RS-485 Two wire systems, Input/output isolated type (not isolated from transmission output) Temperature compensation range 0 to 100°C (but for 0°C or less, 100°C or more, extend and perform calculation) -20 to 55°C Pt 1000 (0°C) Temperature compensation element Calibration function Electrical conductivity: Based on input of cell constant correction coefficient (parameter input) TDS conversion: Conversion based on specified coefficient (0.30 to 1.00) Temperature: One point calibration compared with reference temperature gauge Self-diagnosis function Sensor diagnosis error, Analyzer malfunction Power supply 100 to 240 V AC 50/60 Hz Power consumption 15 VA (max.) Construction Outdoor installation type: IP65 protection level Mounting method: 50 A pole or wall mounted Case: Aluminum alloy Mount fitting/hood: SUS304 Approx. 4.5 kg Weight

HE-300C

(2-Wire Transmitter)







Measuring method	Two electrode met	thod						
Measuring range	Cell constant	/cm	0.01	0.1	1.0			
	Electrical conductivity	μS/cm	0.000 to 2.000 0.00 to 10.00	0.000 to 2.000 0.00 to 20.00 0.0 to 100.0	0.0 to 200.0 0 to 1,000			
		mS/m	0.0000 to 0.2000 0.000 to 1.000	0.0000 to 0.2000 0.000 to 2.000 0.00 to 10.00	0.00 to 20.00 0.0 to 100.0			
	TDS conversion	mg/L	0.00 to 2.00 0.0 to 10.0	0.0 to 20.0 0 to 100	0 to 200 0 to 1,000			
				Electrical conductivity measurement and T measurement cannot be selected at same t				
	Temperature	°C	0 to 100 Resoluti	on: 0.01°C				
Repeatability	Electrical conduct TDS conversion: ± Temperature: ±0.1	±1.5% full-	% full-scale or less -scale or less		(for equivalent input)			
Linearity	TDS conversion: ±	Electrical conductivity: ±0.5% full-scale or less TDS conversion: ±1.5% full-scale or less Temperature: ±0.5°C (for equivalent inp						
Transmission output		4 to 20 mA DC Input/output isolated type Maximum load resistance 600 Ω						
Contact input			lo-voltage a contact ssion output is held fo	r closed contact inpu	t.			
Temperature compensation range	0 to 100°C (but fo	r 0°C or le	ss, 100°C or more, ex	tend and perform cal	culation)			
Ambient temperature	-20 to 60°C							
Temperature compensation element	Pt 1000 (0°C)							
Calibration function	TDS conversion: (Conversion	on input of cell const based on specified c pration compared with	oefficient (0.30 to 1.0	0)			
Self-diagnosis function	Sensor diagnosis	error, Tran	smitter malfunction					
Power supply	24 V DC (operatio	nal voltage	e range: 21 to 32 V DC	C) 0.6 W (max.)				
Construction	Mounting method Case: Aluminum a	Outdoor installation type: IP65 protection level Mounting method: 50 A pole or wall mounted Case: Aluminum alloy Mount fitting/hood: SUS304						
Compatible sensor	ESH series electric	cal conduc	tivity sensor (cell con	stant 0.01/cm, 0.1/cn	n, 1.0/cm)			
Weight	Approx. 4 kg							
Regulatory certification	CE marking, FCC	rules	CE marking, FCC rules					



CE marking, FCC rules

Specifications

Model		ESH-001 ESH-01 ESH-1								
Cell constant		Approx. 0.01/cm	Approx. 0.1/cm	Approx. 1.0/cm						
Solution	Electrode	Se	Selectable from SUS316 or titanium							
contact material	Body		PVDF							
material	Packing	FKM								
Measurement s	solution pressure	0 to 0.5 MPa								
Measurement so	lution temperature	0 to 100°C								
Cable length		Cable-attached type: 10 m, Y terminal (standard) Max. extendable distance: 100 m Connector type: 10 m (CK-10M), 20 m (CK-20M), 30 m (CK-30M)								
Attachment		Screw in type Thread aperture: R(PT) 3/4								
Combined ho	lder	Flow type holder: EFA-30, EFA-30P, EFA-30S								

Regulatory certification

HE-480C

(4-Wire Transmitter)









HE-960CW

(4-Wire Transmitter)









Measuring method	Two electrode me	Two electrode method						
Sensor input	One channel (cell	One channel (cell constant: 0.01/cm, 0.1/cm, 1.0/cm)						
Measuring range	Cell constant	Cell constant /cm 0.01 0.1 1.0						
	Conductivity	μS/cm	2.000 to 20.00	20.00 to 200.0	200.0 to 2000			
		mS/m	0.2000 to 2.000	2.000 to 20.00	20.00 to 200.0			
	TDS conversion	mg/L	2.00 to 20.0	20.0 to 200	200 to 2000			
	Temperature: 0 to 100°C (The displayed decimal place is selectable among 0, 1 and 2)							
Repeatability	±0.5% full-scale	or less (but	TDS is ±1.5% full-so	ale or less)				
Transmission output	No. of outputs: On	e point 4 to	20 mA DC Input/outpu	t isolated type Maxim	num load resistance 900 Ω			
Contact output	No. of outputs: Two points (R1, R2) Contact format: Relay contact SPDT (1c) Contact capacity: 240 V AC 3 A, 30 V DC 3 A (resistance load) Contact function: Selectable from upper, lower limit operation (ON/OFF control), USP assessment, malfunction alarm, maintenance operation							
Calibration function	Temperature: Cali	bration cor	nstant correction coe npared with reference pecified coefficient (0	temperature gauge	ut)			
Power supply	100 to 240 V AC S Power consumption	.,	max.)					
Temperature compensation	Temperature characteristics of ultra-pure water (reference temperature 25°C) Reference temperature and temperature coefficient specified settings (reference temperature: 5 to 95°C temperature coefficient: ±5%/°C) NaCI temperature characteristics No temperature compensation							
Ambient temperature	-5 to 45°C							
Temperature compensation element	Pt 1000 (0°C)							
Compatible sensor	ESH, FS series co	nductivity	sensor (Cell constant:	0.01/cm, 0.1/cm, 1.0)/cm)			
Weight	Approx. 400g							
Regulatory certification	CE marking, FCC rules							

HE-960CW Specific	ations							
Measuring method	Two electrode me	Two electrode method						
Sensor input	Two channel (cell	Two channel (cell constant: 0.01/cm, 0.1/cm, 1.0/cm)						
Measuring range	Cell constant	/cm	0.01	0.1	1.0			
	Conductivity	μS/cm	2.000 to 20.00	20.00 to 200.0	200.0 to 2000			
		mS/m	0.2000 to 2.000	2.000 to 20.00	20.00 to 200.0			
	TDS conversion	mg/L	2.00 to 20.0	20.0 to 200	200 to 2000			
	Temperature: 0 to	100°C (Th	e displayed decimal p	olace is selectable am	ong 0, 1 and 2)			
Repeatability	Within ±0.5% of t	he full scal	e (TDS: within ±1.5%	of the full-scale)				
Transmission output	No. of outputs: Tv	vo points 4	to 20 mA DC isolated	I I/O type Maximum	load resistance 900 Ω			
Contact output	No. of outputs: Four points (R1, R2, R3 and R4) Contact type: Relay contacts R1 to R3: SPST (1a); R4: SPDT (1c) Contact rating: 240 V AC 3 A, 30 V DC 3 A (resistance load) Contact function: Select between upper/lower limit operation (ON/OFF control), USP determination, Error alarm, and Maintenance (R1 and R2, R3 and R4 are for common use, respectively)							
Calibration function	Temperature: Cali	brated by c	cified compensation co comparing with the ref er-defined coefficient	erence thermometer	stant (parameter input)			
Power supply	100 to 240 V AC 5	50/60 Hz 1	5 VA (max.)					
Temperature compensation	· Based on the reference tempe	erence tem erature: 5 to nperature c	haracteristics of ultra- perature and user-def 195°C temperature haracteristics of NaCl on	ined temperature coef coefficient: ±5%/°C)				
Ambient temperature	-5 to 45°C							
Temperature compensation element	Pt 1000 (0°C)							
Compatible sensor	ESH and FS series	s conductiv	rity sensor (cell const	ant: 0.01/cm, 0.1/cm	or 1.0/cm)			
Weight	Approx. 550g							
Regulatory certification	CE marking, FCC	rules						

Holder Flow type holder •EFA-30 series EFA-30 (PVC) EFA-30S (SUS 316) Specifications Model EFA-30 EFA-30P EFA-30S Solution contact material PVC PVDF SUS 316 0 to 50°C 0 to 100°C 0 to 100°C Measurement solution temperature 0 to 0.1 MPa 0 to 0.5 MPa Measurement solution pressure 0 to 0.1 MPa Measurement solution flow rate 0 to 10 L/min Connection pipe aperture Inlet: Rc (PT) 3/4, Outlet: Rc (PT) 3/4



Conductivity (High Conductivity Solutions)

HE-200H

(4-Wire Transmitter)







HE-480H (4-Wire Transmitter)







HE-200H Specificat						
Measuring method	Four electrode me	ethod				
Measuring range	Electrical conductivity: 0.0 to 200.0 mS/cm* 0.00 to 20.00 S/m* (Switchable between fixed range (decimal point) and automatic range) *With conditions under which temperature compensation is not performed, it is possible to display 0 to 2,000 mS/cm (0 to 200 S/m). Temperature: 0 to 100°C Resolution: 0.01°C					
Salinity conversion function	Seawater: 0.00 to	4.00% NaCl: 0.	0 to 20.0%			
Concentration conversion function	NaOH: 0.00 to 5.0 Specified 1 to 4: 0	00%, HNO3: 0.00 to 5.00 0.00 to 100.00%	%, H3PO4: 0.00 to 5.00			
Repeatability	Electrical	Cell constant	0.1/cm	1.0/cm		
linearity	conductivity	0 to 20.00 mS/cm	±0.5% full-scale or less	±0.5% full-scale or less		
		20.0 to 200.0 mS/cm	±1.0% full-scale or less	±0.5% full-scale or less		
		Condition	For equivalent input			
	Temperature	Repeatability: ±0.1°C, Li	inearity: ±0.5°C			
Transmission output	Two points 4 to 20	mA DC Input/output iso	plated type Maximum loa	d resistance 900 Ω		
Contact output	Three points No-voltage contact output Relay contact, SPDT (1c) Contact function: R1, R2: Selectable from upper limit alarm, lower limit alarm, transmission output hold operation FAIL: Malfunction alarm Alarm operation: Output details: Electrical conductivity (or conversion value), temperal Note: Range only applies to sanitary sensors.					
Contact input	Contact function Function selectab	Two points Contact format: Open collector no-voltage a contact Contact function: Transmission output range switching, transmission output hold external input Function selectable from "Transmission 4 range selection" or "Transmission 2 range selection + hold" Linking to selected transmission range also allows automatic switching of display				
Communication function	RS-485 Two wire	systems, Input/output isola	ated type (not isolated from	transmission output)		
Temperature compensation range	0 to 100°C (but fo	or 0°C or less, 100°C or r	nore, extend and perform	calculation)		
Ambient temperature	-20 to 55°C					
Temperature compensation element	Pt 1000 (0°C)					
Calibration function		,	constant correction coeffici red with reference thermo			
Self-diagnosis function	Sensor diagnosis	error, Analyzer malfuncti	on			
Power supply	100 to 240 V AC Power consumpti					
Construction	Mounting method Case: Aluminum	Outdoor installation type: IP65 protection level Mounting method: 50 A pole or wall mounted Case: Aluminum alloy Mount fitting/hood: SUS304				
Weight	Approx. 4.5 kg					
Regulatory certification	CE marking, FCC	rules				

HE-480H Specificat Measuring method	Four electrode method							
Sensor input	,	One channel (cell constant: 1.0/cm)						
Temperature sensor specifications	Measurement temperature resistor element 1,000 Ω/0°C							
Measuring range	Conductivity (mS/cm) 0.00 to 20.00 0.0 to 200.0 0.0 to 500.0							
	(S/m)	0.000 to 2.000	0.00 to 20.00	0.00 to 50.00				
	Note: In the 500.0 mS/c	ossible for a freely sett	able temperature coeffi	cient of up to ±3.5%/°C				
	Seawater salinity conve	ersion: 0.00 to 4.00%						
	NaCl salinity conversio	n: 0.0 to 20.0%						
	Temperature: 0 to 100°C (no places after decimal point, 1 digit, 2 digit selectable display)							
Repeatability	±0.5% full-scale or less (salinity conversion and 500 mS/cm range: ±1.0%)							
Transmission output	No. of outputs: One point 4 to 20 mA DC $$ Input/output isolated type $$ Maximum load resistance 900 Ω							
Contact output	No. of outputs: Two points (R1, R2) Contact format: Relay contact SPDT (1c) Contact capacity: 240 V AC 3 A, 30 V DC 3 A (resistance load) Contact function: Selectable from upper, lower limit operation (ON/OFF control) and malfunction alarm, maintenance operation							
Calibration function	Conductivity: Input of c Temperature: Calibratio							
Power supply	100 to 240 V AC 50/60	Hz 10 VA (max.)						
Ambient temperature	-5 to 45°C							
Temperature compensation	NaCl temperature characteristics Reference temperature and temperature coefficient specified settings (reference temperature: 5 to 95°C temperature coefficient: ±5%/°C) No temperature compensation							
Compatible sensor	FES series conductivity Note: The measurable r							
Weight	Approx. 400 g							
Regulatory certification	CE marking, FCC rules							



Specifications						
Model		FES-125F	FES-126F			
Cell constan	it	Approx.	1.0/cm			
Solution	Electrode	Titar	nium			
contact material	Body	PVC	PPS			
material	Packing	FK	M			
Measurement s	solution pressure	0 to 0.	5 MPa			
Measurement so	lution temperature	0 to 50°C	0 to 120°C*			
Cable length	1	10 m, Y termi When extending more than the Max. extendable	nal (standard) nis, use CT-20EC relay box. e distance: 50 m			
Attachment		1. Immersion type 2. Screw in type Use EA-20 screw in adapter. 1. Immersion type 2. Screw in type Use EA-40 screw in adapter.				
Combined h	older	Flow type holder: EF-	20, EF-20P, EF-20 S			

* When used with immersion type, condition changes to 0 to 50 $^{\circ}\text{C}.$

Flow type holder •EF-20 series

Holder

Specifications			
Model	EF-20	EF-20P	EF-20S
Solution contact material	PVC	PVDF	SUS 316
Measurement solution temperature	0 to 50°C	0 to 100°C	0 to 100°C
Measurement solution pressure	0 to 0.1 MPa	0 to 0.1 MPa	0 to 0.5 MPa
Measurement solution flow rate		0 to 10 L/min	l
Connection pipe aperture	Inlet: Rc (P	T) 1/2, Outlet:	Rc (PT) 1/2

HE-960HI

(4-Wire Transmitter)







Measuring method	tions Four electrode	method					
	Conductivity			ti 0.t- F00 C/			
Measuring range	5 to 200 mojori (modeling range of conducting bollote temperature compensations of cool mojori						
D 1 1271	Temperature	0.0 to 100.0°C					
Repeatability	0.000 to 2.000 mS/cm		±0.5% full scale				
	0.00 to 20.00 mS/cm		±0.5% full scale				
	0.0 to 200.0 m	nS/cm	±0.5% full scale	Using equivalent input			
	0 to 500 mS/c	m	±1.0% full scale				
	0.0 to 100.0°C)	±0.2°C				
Transmission output	Number of outpu	ıt: Four points 4 t	to 20 mA DC input/output isolated	type Maximum load resistance: 900Ω			
Transmission output range	(Negative term	Free setting within the measurement range (Negative terminals of each transmission output channel are connected inside and thus har the same electrical potential.)					
Contact output	Contact type: n Contact rating Contact functi Contact action R1, R2 and R3 Self diagnosis Contact type: n Contact rating C-NO contact R4 and RF sha	st R1, R2, R3 an relay contact, Sf 240VAC, 1A o on: Upper or lov concentratio c: Closed when s is down. contact RF contact RF contact RF coton contact RF coton contact SF coton	SPST(1a) or 30VDC, 1A (resistance load) ower ON/OFF alarm on each measurement items, conductivity, ion, temperature, including delay time and hysteresis. a status is in the event. Opened when status is normal or power non terminal. SPDT(1c) or 30VDC, 1A (resistance load) of when status is normal. Opened when any erroneous status is ad or power is down.				
Calibration function			put in the parameter input me rith the reference thermomete				
Power supply	100 to 240 V /	AC, 50/60 Hz, 2	0 VA (max.)				
Temperature compensation	0 to 100°C (H	owever, it is cal	culated by extending 0°C or	ess, 100°C or more)			
Ambient temperature	-5 to 55°C						
Compatible sensor	l		FES-230, FES-240 series sanit sanitary four-electrode cond	ary four-electrode conductivity sensor activity sensor			
Weight	Approx. 550 g						
Regulatory certification	CE marking, FCC rules						

Lineup of Cleaners

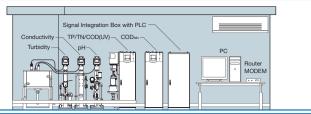
Ultrasonic Cleaner UCH-1X1 UCF-3X1	Jet Cleaner JCH-1X1 JCF-3X1	Jet Driven Brush Cleaner BH-1X1	Brush Cleaner BCH-1X1	Brush/Jet Cleaner BCH-1X1J	Chemical Cleaner CCH-1X1	Chemical Brush Cleaner CBCH-1X1	pH Meter with Auto Calibration Function AH-151
The use of original burst oscillation method enables continuous cleaning, as measurement values are not affected during cleaning.	Cleans with water or air jet. Effective physical cleaning to remove adhered substances.	Cleaner with a brush rotated by water or air jet. Can be used in an explosion-proof area, as power supply is not required as long as jet source is available.	Motor-driven brush cleaner. Effective physical cleaning to remove adhered substances.	Composite type cleaner, combining a motor-driven brush cleaner and a jet cleaner.	Chemical cleaner using dilute hydro- chloric acid. Optimum for removing coating materials such as calcium.	Composite type cleaner, combining a chemical cleaner using dilute hydro- chloric acid and a motor-driven brush cleaner.	pH meter with automatic functions to clean electrodes with chemicals and calibrate standard solutions and to measure pH, which significantly reduces man-hours required for maintenance. Regular cleaning and calibration en
[Immersed type] UCH series	[Immersed type] JCH series	[Immersed type] BH series	[Immersed type] BCH series	[Immersed type] BCH series	[Immersed type] CCH series	[Immersed type] CBCH series	[Immersed type] AH-151-CH
[Circulation type] UCF series	[Circulation type] JCF series						

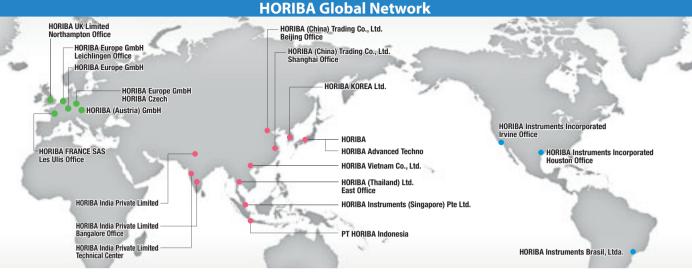
Comparison Table of Automatic Cleaners

	Ultrasonic Cleaner	Jet Cleaner	Jet Driven Brush Cleaner	Brush Cleaner	Brush/Jet Cleaner	Chemical Cleaner	Chemical Brush Cleaner	pH Meter Auto Calibration Function
рН	0	0	0	0	0	0	0	0
ORP	0	0	0	0	0	0	0	×
DO(Polarography)	×	0	×	×	×	×	×	×
DO (Optical)	0	0	×	×	×	×	×	×
NH4-N	0	0	×	×	×	×	×	×
F	×	0	×	×	×	0	×	×
MLSS	×	0	×	×	×	×	×	×

Water Quality Monitoring System

As the item to watch water quality, we offer the following automatic analytical instruments.







The HORIBA Group adopts IMS (Integrated Management System) which integrates Quality Management System IS09001, Environmental Management System IS014001. and Occupational Health and Safety Management System OHSAS18001

We have now integrated Business Continuity Management System ISO22301 in order to provide our products and services in a stable manner, even in emergencies



Please read the operation manual before using this product to assure safe and proper handling of the product.

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HORIBA

Head Office 2 Miyanohigashi, Kisshoin Minami-ku, Kyoto, Japan Phone: 81 (75) 313-8123 Fax: 81 (75) 321-5725 http://www.horiba.com e-mail: info@horiba.co.jp

Manufactured by **HORIBA** Advanced Techno

HORIBA (China) Trading Co., Ltd.

Unit D, 1F, Building A, Synnex International Park, 1068 West

Tianshan Road, Shanghai, 200335, China Phone: 86 (21) 6289-6060 Fax: 86 (21) 6289-5553

Beijing Office

12F, Metropolis Tower, No.2, Haidian Dong 3 Street, Beijing, 100080, China

Phone: 86 (10) 8567-9966 Fax: 86 (10) 8567-9066

HORIBA (Thailand) Limited Thailand

East Office

850 / 7 Soi Lat Krabang 30 / 5, Lat Krabang Road, Lat Krabang, Bangkok 10520, Thailand

Phone: 66 (0) 2734 4434 Fax: 66 (0) 2734 4438

Singapore HORIBA Instruments (Singapore) Pte Ltd.

3 Changi Business Park Vista #01-01 Akzonobel House, Singapore 486051 Phone: 65 (6) 745-8300 Fax: 65 (6) 745-8155

HORIBA Vietnam Co., Ltd. Vietnam

Unit 6, 10 Floor, CMC Tower, Duy Tan Street, Dich Vong Hau Ward, Cau Giav District, Hanoi, Vietnam

PT HORIBA Indonesia Indonesia

Jl. Jalur Sutera Blok 20A, No.16-17, Kel. Kunciran, Kec. Pinang Tangerang-15144, Indonesia

Phone: 62 (21) 3044-8525 Fax: 62 (21) 3044-8521

Phone: 84 (24) 3795-8552 Fax: 84 (24) 3795-8553

HORIBA KOREA Ltd.

Seoul Branch 10, Dogok-Ro, 6-Gil, Gangnam-Gu, Seoul-Si, 06259, Korea

Phone: 82 (2) 753-7911 Fax: 82 (2) 756-4972

HORIBA India Private Limited

246, Okhla Industrial Estate, Phase 3 New Delhi-110020, India Phone: 91 (11) 4646-5000 Fax: 91 (11) 4646-5020 Technical Center

D-255, Chakan MIDC Phase-II, Bhamboli Village, Pune-410501, India Phone: 91 (21) 3567-6000

Bangalore Office

No.55, 12th Main, Behind BDA Complex, 6th sector, HSR Layout, Bangalore South, Bangalore-560102, India Phone: 91 (80) 4127-3637

HORIBA Instruments Incorporated USA

9755 Research Drive, Irvine, CA 92618, U.S.A. Phone: 1 (949) 250-4811 Fax: 1 (949) 250-0924

Houston Office

5390 Bay Oaks Drive, Pasadena, TX 77505 Phone: 1 (281) 482- 4334 Fax: 1 (281) 674-6058

HORIBA Instruments Brazil, Ltda. Brazil

Rua: Presbitero Plinio Alves de Souza, 645, Loteamento Polo Multivias Barirro Medeiros-Jundiai Sao Paulo CEP 13.212-181 Brazil

Phone: 55 (11) 2923-5400 Fax: 55 (11) 2923-5490

HORIBA FRANCE SAS Les Ulis Office

12. Av des Tropiques Hightec Sud, F-91955 Les Ulis, France

India

Phone: 33 (1) 69-29-96-23 Fax: 33 (1) 69-29-95-77

HORIBA UK Limited

Northampton Office

Kvoto Close Moulton Park, Northampton NN3 6FL, UK Phone: 44 (1604) 542-500 Fax: 44 (1604) 542-699

HORIBA Europe GmbH

Hans-Mess-Str.6 D-61440 Oberursel Germany Phone: 49 (6172) 1396-0 Fax: 49 (6172) 1373-85 Leichlingen Office

Julius-kronenberg Str.9 D-42799 Leichlingen Germany

Phone: 49 (2175) 8978-0 Fax: 49 (2175) 8978-50

HORIBA Czech Czech Prague Office

Prumyslova 1306 / 7, CZ-10200, Praha 10, Czech Republic Phone: 420 (2) 460-392-65

HORIBA (Austria) GmbH

Kaplanstrasse 5 A-3430 Tulln, Austria Phone: 43 (2272) 65225 Fax: 43 (2272) 65230

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